

CAE Performance Products

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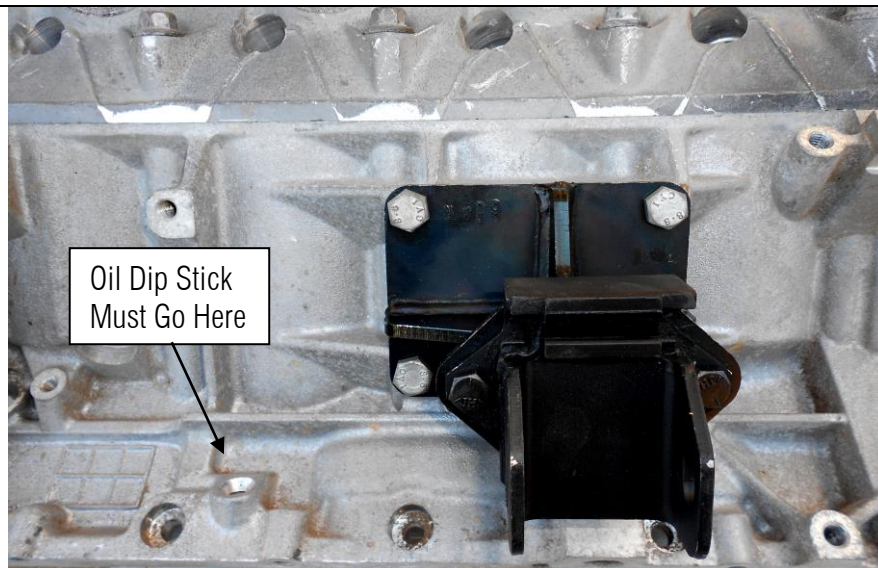
CH-EM80A ENGINE MOUNTS CUSTOMER INSTRUCTIONS

Suit VB-VC-VH-VK-VL-VN-VP-VQ-VR-VS with
LS1 - LS2 - LS3 - LSA Engine Conversion

Parts

- 2 x CH-EM80A brackets
- 2 x A1135 Rubber mounts
- 2 x 3/8" x 1" Bolts
- 2 x 3/8" Nyloc Nuts

Note: If Air conditioner is fitted the Air conditioner Compressor must be moved to Top Right-hand Side of engine and will require Compressor Mounting bracket part number GEN III-A/C-MOUNT.



Drivers Side

To be fitted as per picture using the front 4 mounting holes on the engine block.

The Driver-Side Engine Mount Bracket is marker 80AR.

Holden models listed above use the early VT-VZ LS1 sump.



Passenger Side

To be fitted as per picture, using the front 4 mounting holes on the engine block.

The Passenger-Side Engine Mount Bracket is marker 80AR.

Note: Rear alternator support must be removed or modified for correct fitment of engine mount.

CAE Performance Products recommend all work be carried out by a qualified person.